



Installation, Operation, and Maintenance Manual KNIGHT SK15/SK30 HOUSINGS

I. Installation

Please remove all shipping and crating materials carefully.

The Knight SK15 or SK30 housing is capable of having several different piping variations based upon the outlet style of your unit. The inlet service line should be connected to the 2" NPT coupling located near the top of the unit (above the basket level).

The outlet service line should be connected to the 2" NPT coupling, located near the middle or bottom of the unit depending upon the outlet style you wish.

The ¼" NPT ports can remain plugged or used for pressure gauges or special fittings, as your application requires.

Some installations require electrical grounding of all equipment, be sure to provide adequate grounding where necessary.

After completing installation be sure to double check connections for integrity. Your Knight SK15 or SK30 housing has been factory pressure tested leak-free; therefore any seepage problems usually occur from improper installation connections.

You are now ready to install the filter basket and bag. Remove cover by loosening the cover eye nuts. The eye nuts in the slotted corners should be loosened sufficiently to swing free. Loosen the third eye nut sufficiently to allow the top cover and closure assembly to swing away from the top of the unit.

Place the basket into the filter housing; make sure the basket flange is firmly seated into the basket collar.

Insert bag into the bag basket making sure filter bag ring is firmly seated inside the basket flange. For best results, be sure filter bag is installed fully extended to the bottom of the basket.

Before replacing cover assembly, inspect cover seal gasket (replacing as necessary). Close cover and alternately tighten the three clamp assemblies evenly to ensure a leak proof seal between the cover and housing body. The recommended torque value for 5/8" – 11 closure assemblies is 150 ft-lbs.

Your Knight SK15 or SK30 housing is now ready for operation!

II. Operation

Filter System Start-Up Procedure:

Prior to turning on the flow to the inlet service, please make the following checks:

1. Check inside filter unit to be sure basket and filter bag (if applicable) are in housing and do not require cleaning or replacement. If necessary install a clean filter basket and bag (if applicable).
2. Check that filter unit cover is securely fastened to housing. You are now ready to open the flow to the inlet service line. Slowly open the inlet service line approximately 25% of normal operational flow (open slowly as not to displace filter bag inside the housing). After filter unit is pressurized and vented, slowly open outlet service line unit valve until completely open. Complete opening of inlet service line until desired flow rate is reached.

Once the desired service flow has been established, the filter will operate efficiently until dirty. However, under no circumstances should more than 15 PSI Differential Pressure through the filter be obtained. Operating the filter unit with a high differential may cause filter bags to rupture and/or cause damage to filter system and downstream equipment. To prevent excessive drop through the filter unit, regular inspection of the filter media is required. Monitoring of differential pressure through the housing can be utilized as a means of determining whether or not the filter media needs cleaning or replacement.

When it becomes necessary to clean or replace filter media, follow the procedure outlined below:

1. First close the flow from the inlet service line.
2. Close the flow to the outlet service line. (In some applications closing flow to outlet is not required.)
3. Relieve the pressure from the filter unit.
4. Drain housing sufficiently to access filter basket.

5. Remove cover by loosening the cover eye nuts. The eye nuts in the slotted corners should be loosened sufficiently to swing free. Loosen the third eye nut sufficiently to allow the top cover and closure assembly to swing away from the top of the unit.
6. Remove filter basket and clean thoroughly, remove the filter bag (if applicable) and throw away. (Cleaning and reusing the filter bag is not recommended.)
7. Remove debris and sludge from inside the inlet portion of housing to avoid interference with cover seal or flow of fluid being filtered.
8. Remove basket seal and inspect, replace if necessary. Clean basket seal groove and replace basket seal (see spare parts diagram for location of basket seal).
9. Install clean filter basket and filter bag (if applicable). Place the basket into the filter housing, make sure the basket flange is firmly seated into the basket collar. If applicable, insert bag into the bag basket making sure filter bag ring is firmly seated inside the basket flange. For best results, be sure filter bag is installed fully extended to the bottom of the basket.
10. Inspect cover gasket for cuts or other signs of failure and make sure it is properly seated.
11. Move cover back into position, and alternately tighten the three clamp assemblies evenly to ensure a leak proof seal



between cover and housing body. The recommended torque value for 5/8"-11 closure assemblies is 150foot-lbs.

Your Knight Knight SK15 or SK30 housing is now ready for operation. Refer to filter system start-up procedure.

Important Notice

Warranty: In the event any Knight Corporation filtration product is found to be defective in material, workmanship, or not in conformance with any express warranty for a specific purpose, Knight's only obligation and your exclusive remedy, shall be to repair, replace or refund the purchase price of such parts or products upon timely notification thereof and substantiation that the product has been stored, maintained and used in accordance with Knight's written instructions.

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