



## Installation, Operation, and Maintenance Manual KNIGHT PK6/GK12 HOUSINGS

### I. Installation

Please remove all shipping and crating materials carefully. Be sure to remove the plugs from the inlet and outlet openings. Dispose of all crating materials safely.

The PK6 and GK12 housings are capable of having several different piping variations based upon the outlet style of your unit. The inlet service line should be connected to the inlet flange or NPT coupling located near the top of the unit (above the basket level).

The outlet service line should be connected to the outlet flange or coupling, located near the middle or bottom of the unit depending upon the style of your unit (below basket level).

There are two ¼" NPT ports on the shell and one ¼" NPT port on the cover of the GK12. The PK6 housing has only one ¼" NPT port, located in the cover). These ports can remain plugged or used for pressure gauges or special fittings, as your application requires.

Some installations require electrical grounding of all equipment, be sure to provide adequate grounding where necessary.

After completing installation be sure to double check connections for integrity. Your PK6 or GK12 Filter Housing has been factory pressure tested leak-free, therefore, any seepage problems usually occur from improper installation connections.

You are now ready to install the filter basket and bag. Remove cover by loosening the cover eye-nuts. The eye-nuts in the slotted corners should be loosened sufficiently to swing free. Loosen the third eye-nut sufficiently to allow the top cover and closure assembly to swing away from the top of the unit.

Place the basket into the filter housing and make sure the basket flange is firmly seated on top of the basket collar.

Before replacing the cover assembly, inspect cover seal gasket (replacing as necessary). Close cover and alternately tighten the three clamp assemblies evenly to ensure a leak proof seal between the cover and housing body. Torque closure assemblies to a maximum of 30-45 foot-lbs. Each installation may have different closure bolting torque requirements to effectively seal the filter vessel cover. Many installations require significantly lower closure bolting torque due to the variables explained below. The suggested torque values are of reference only. They are to be used as a guideline by maintenance personnel. These values are meant as a guideline for safe operation of the filter system at its maximum rated pressure. Many variables affect the torque required to operate the filter vessel without leaks. These variables include the diameter of the bolt, type and number of threads, material type and grade, condition of the nut bearing surface and lubrication of bolt threads and nut bearing surfaces. Other factors such as the condition of the o-ring, o-ring material, viscosity of the fluid being filtered, operating pressures, temperature, and the closure assembly tightening procedure must also be considered.

Your Knight PK6 or GK12 housing is ready for operation!

## II. Operation

### Filter System Start-up Procedure:

Prior to turning on the flow to the inlet service, please make the following checks:

1. Check inside filter unit to be sure basket and filter bag (if applicable) are in housing and do not require cleaning or replacement. If necessary install a clean filter basket and bag (if applicable).
2. Check that filter unit cover securely fastened to housing. You are now ready to open the flow the inlet service line. Slowly open the inlet service line approximately 25% of normal operational flow (open slowly as not to displace filter bag inside the housing). After filter unit is pressurized and vented, slowly open outlet service line valve until completely open. Complete opening of inlet service line until desired flow is reached.

Once the desired service flow has been established, the filters will operate efficiently until dirty. However, under no circumstances should more than 25 PSI differential pressure through the filter be obtained. Operating the filter unit with a high differential may cause damage to filter system and downstream equipment.

To prevent excessive drop through the filter unit, regular inspection of the filter media is required. Monitoring of differential pressure through the housing can also be utilized as a means of determining whether or not the filter media needs cleaning or replacement.

When it becomes necessary to clean or replace filter media, follow the procedure outlined below:

1. First close the flow from the inlet service line.
2. Close the flow to the outlet service line. (In some applications closing flow to the outlet is not required.)
3. Relieve the pressure from the filter unit.



4. Drain housing sufficiently to access filter basket.
5. Remove cover by loosening T-bolt clamp sufficiently to allow removal of the clamp assembly, lift cover and remove.
6. Remove filter basket and clean thoroughly, remove the filter bag (if applicable) and throw away. (Cleaning and reusing the filter bag is not recommended.)
7. Remove debris and sludge from inside the inlet portion of housing to avoid interference with cover seal or flow of fluid being filtered.
8. Remove basket seal (if applicable) and inspect, replace if necessary.
9. Install clean filter basket and filter bag (if applicable). Place the basket into the filter housing, make sure the basket flange is firmly seated on the basket collar. If applicable, insert bag on top of the bag basket flange making sure filter bag ring is firmly seated inside the basket flange. For best results, be sure filter bag is installed fully extended to the bottom of the basket. Be sure filter bag is seated inside the basket carrier flange.
10. Inspect cover gasket for cuts or other signs of failure and make sure it is properly seated.
11. Reposition cover onto housing, install T-bolt clamp and securely tighten to ensure a leak proof seal between the cover and housing.

Your Knight PK6 or GK12 Filter Housing is now ready for operation. Refer to filter system start-up procedure.

### III. Spare Parts List

Your Knight PK6 or GK12 Filter Housing will give you many years of reliable service provided periodic inspections are made of various components and replacement of worn parts are made promptly. The following is meant to be a recommended spare parts list, these parts are illustrated on the following page.

DESCRIPTION	KNIGHT PART NUMBER	TIME
Cover Seal	PGK(psi)CG-*	As Needed
Basket Seal	PGKBG-*	As Needed
Cover	PGK-*-Lid	As Needed
Cover Clamp Assembly	PGK(psi) Clamp Assembly	As Needed
T-Bolt & Handle	PGK T-Bolt & T-Handle	As Needed
Filter Bag	See How to Order Knight Filter Bags	As Needed
Filter Basket	See How to Order Knight Filter Baskets	As Needed

#### \*SELECT MATERIAL DESIGNATION

C= Carbon Steel	B= Buna Gaskets
S= 304 Stainless Steel	E= Ethylene Propylene
S3= 316 Stainless Steel	V= Viton
	TEV= Teflon Encapsulated Viton
	TEF= Solid Teflon

### IV. Spare Parts Diagram

#### **Important Notice:**

**Warranty:** *In the event any Knight Corporation filtration product is found to be defective in material, workmanship, or not in conformance with any express warranty for a specific purpose, Knight Corporation's only obligation and your exclusive remedy, shall be to repair, replace, or refund the purchase price of such parts or products upon timely notification thereof and substantiation that the product has been stored, maintained, and used in accordance with Knight's written instructions.*

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